



Attorney Docket No. 808/44878  
PATENT

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s): Udo FRIESE  
Serial No.: National Stage of PCT/EP2004/012924 Art Unit: Not yet assigned  
Filed: Concurrently Herewith Examiner: Not yet assigned  
For: METHOD FOR THE PRODUCTION OF A FLANGE ON  
A METAL BLANK, AND TRANSMISSION PART

**PRELIMINARY AMENDMENT**

Mail Stop Patent Application  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

BARNES & THORNBURG CUSTOMER NO.:  
**23646**  
U.S. PATENT AND TRADEMARK OFFICE

Sir:

Please amend the subject application as shown in the attachment hereto.

- Remarks begin on page 2 of this paper.
- Substitute Specification begins on page 3 of this paper.
- Marked-up copy of Substitute Specification begins on page 11 of this paper.
- Amendments to the Claims begin on page 22 of this paper.
- A Replacement Abstract begins on page 29 of this paper.